



Polcomm[®] milling cutters and inserts



P O W E R O F T E C H N O L O G Y



Promotion! Polcomm[®] milling inserts for EUR 0,20!

Select the set for your application: milling cutters with indexable inserts.

The promotional price the specific set is indicated in the tables.

When you buy the indicated cutters, you can buy the quantity of inserts assigned in the table for EUR 0,20 net / pc.

The special offer lasts until **December 31, 2022** or while stocks last. Technical data are available on the indicated catalog pages.

Milling cutters for AOMT 11 inserts

max ap
10 mm
 AOMT 11T308

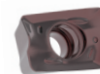

24



▲
AOMT 11T308
PMN PC215
ID 38279



▲
AOMT 11T308
PMN PC228
ID 82267



▲
AOMT 11T308
PMN PC115
ID 40694



▲
AOMT 11T308
PMN PC828
ID 25098

Shank-type milling cutters for AOMT 11 Polcomm[®] inserts

ID previous	ID new	D [mm]	L [mm]	d [mm]	Z	inserts quantity	net price of set cutter + inserts
GT170 16	GT151 016C16 10002I	16	100	16	2	10	€ 116,46
GT170L 16	GT151 016C16 15002I	16	150	16	2	10	€ 133,13
GT170 20	GT151 020C20 10003I	20	100	20	3	10	€ 137,29
GT170L 20	GT151 020C20 15003I	20	150	20	3	20	€ 174,79
GT170 25	GT151 025C25 10003I	25	100	25	3	20	€ 170,63
GT170L 25	GT151 025C25 15003I	25	150	25	3	20	€ 187,29
GT170 32	GT151 032C32 15005I	32	150	32	5	20	€ 212,29



25



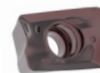
AOMT 11T308
PMN PC215
ID 38279



AOMT 11T308
PMN PC228
ID 82267



AOMT 11T308
PMN PC115
ID 40694



AOMT 11T308
PMN PC828
ID 25098

Screw-type milling cutters for AOMT 11 Polcomm® inserts

ID previous	ID new	D [mm]	L [mm]	M	Z	inserts quantity	net price of set cutter + inserts
GW172 16	GW151 016M08 03002I	16	30	M8	2	10	€ 131,04
GW172 20	GW151 020M10 03003I	20	30	M10	3	10	€ 141,46
GW172 25	GW151 025M12 03503I	25	35	M12	3	10	€ 160,21
GW172 32	GW151 032M16 04304I	32	43	M16	4	20	€ 201,88
GW172 40	GW151 040M16 04306I	40	43	M16	6	20	€ 253,96



26



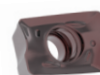
AOMT 11T308
PMN PC215
ID 38279



AOMT 11T308
PMN PC228
ID 82267



AOMT 11T308
PMN PC115
ID 40694



AOMT 11T308
PMN PC828
ID 25098

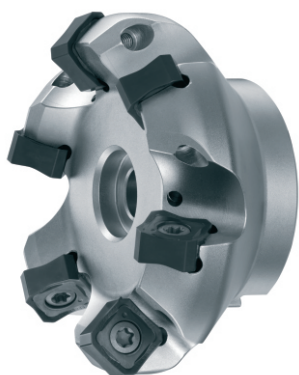
Arbor-type milling cutters for AOMT 11 Polcomm® inserts

ID previous	ID new	D [mm]	L [mm]	d [mm]	Z	inserts quantity	net price of set cutter + inserts
GN171 40	GN151 040A16 04005I	40	40	16	5	20	€ 178,96
GN171 50	GN151 050A22 04006I	50	40	22	6	20	€ 193,54
GN171 63	GN151 063A22 04007I	63	40	22	7	20	€ 211,67
GN171 80	GN151 080A27 05009I	80	50	27	9	20	€ 274,79

Milling cutters for SNMX 12 inserts

max ap
6 mm

SNMX 1206AN



32



SNMX 1206AN
PMN PC215
ID 17554



SNMX 1206AN
PMN PC228
ID 34077



SNMX 1206AN
PMN PC115
ID 89961



SNMX 1206AN
PMN PC828
ID 54674



SNMX 1206AN
KMZ PC215
ID 71012



SNMX 1206AN
KMZ PC228
ID 30964



SNMX 1206AN
KMZ PC115
ID 54238

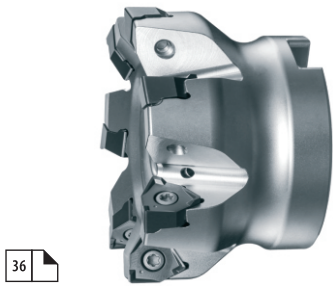


SNMX 1206AN
KMZ PC828
ID 18145

Arbor-type milling cutters for SNMX 12 Polcomm® inserts

ID previous	ID new	D [mm]	L [mm]	d [mm]	Z	inserts quantity	net price of set cutter + inserts
GN130 50	GN130 050A22 04004I	50	40	22	4	20	€ 243,54
GN130 63	GN130 063A22 04006I	63	40	22	6	20	€ 262,29
GN130 80	GN130 080A27 05007I	80	50	27	7	20	€ 295,63
GN130 100	GN130 100A32 05008I	100	50	32	8	20	€ 337,29
GN130 125	GN130 125A40 06310I	125	63	40	10	20	€ 358,13
GN130 160	GN130 160A40 06312I	160	63	40	12	30	€ 568,54
GN130 200	GN130 200A60 06314I	200	63	60	14	40	€ 883,13
GN130 250	GN130 250A60 06316I	250	63	60	16	50	€ 1 051,88

Milling cutters for WNEU08 inserts



36



WNEU 080608
PMY PC215
ID 20783



WNEU 080608
PMY PC228
ID 27329



WNEU 080608
PMY PC115
ID 10624



WNEU 080608
PMY PC828
ID 89664



WNEU 080608
PMY PC023F
ID 36745

Arbor-type milling cutters for WNEU 08 Polcomm® inserts

ID previous	ID new	D [mm]	L [mm]	d [mm]	Z	inserts quantity	net price of set cutter + inserts
GN122 40	GN112 040A16 04003I	40	40	16	3	10	€ 220,63
GN122 50	GN112 050A22 04005I	50	40	22	5	10	€ 289,38
GN122 63	GN112 063A22 04006I	63	40	22	6	10	€ 310,21
GN122 80	GN112 080A27 05007I	80	50	27	7	20	€ 416,46
GN122 100	GN112 100A32 05008I	100	50	32	8	20	€ 478,96
GN122 125	GN112 125A40 06310I	125	63	40	10	20	€ 583,13
GN122 160	GN112 160A40 06311I	160	63	40	11	20	€ 687,29

Milling cutters for SO.. 08 inserts



SOEX 080315
MMS PC828
ID 87102



SOEX 080315
MMS PC830
ID 94919



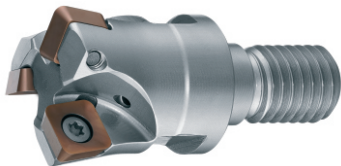
SOGW 080310
PMZ PC228
ID 87676



SOGW 080310
PMZ PC230
ID 64139

Shank-type milling cutters for SO.. 08 Polcomm® inserts

ID	D [mm]	L [mm]	d [mm]	Z	inserts quantity	net price of set cutter + inserts
GT140 020W20 13002I	20	130	20	2	10	€ 153,96
GT140 020W20 19002I	20	190	20	2	10	€ 164,38
GT140 025W25 14003I	25	140	25	3	10	€ 178,96
GT140 025W25 20003I	25	200	25	3	10	€ 189,38
GT140 032W32 15004I	32	150	32	4	20	€ 239,38
GT140 032W32 20004I	32	200	32	4	20	€ 249,79



SOEX 080315
MMS PC828
ID 87102



SOEX 080315
MMS PC830
ID 94919



SOGW 080310
PMZ PC228
ID 87676



SOGW 080310
PMZ PC230
ID 64139

Screw-type milling cutters for SO.. 08 Polcomm® inserts

ID	D [mm]	L [mm]	M	Z	inserts quantity	net price of set cutter + inserts
GW140 020M10 02502I	20	25	M10	2	10	€ 156,04
GW140 025M12 02803I	25	28	M12	3	10	€ 185,21
GW140 032M16 03504I	32	35	M16	4	10	€ 195,63
GW140 035M16 03504I	35	35	M16	4	20	€ 239,38
GW140 042M16 03505I	42	35	M16	5	20	€ 253,96



SOEX 080315
MMS PC828
ID 87102



SOEX 080315
MMS PC830
ID 94919



SOGW 080310
PMZ PC228
ID 87676



SOGW 080310
PMZ PC230
ID 64139

Arbor-type milling cutters for SO.. 08 Polcomm® inserts

ID	D [mm]	L [mm]	d [mm]	Z	inserts quantity	net price of set cutter + inserts
GN140 040A16 04005I	40	40	16	5	10	€ 197,08
GN140 050A22 04506I	50	45	22	6	20	€ 262,29
GN140 052A22 04506I	52	45	22	6	20	€ 281,04
GN140 066A27 05007I	66	50	27	7	20	€ 322,71

PARAMETERS

D working diameter
d shank / hole diameter
M thread designation
L total length
Z inserts number
a_p depth of cut

MATERIAL GROUPS (DIN ISO 513)

P steel
M stainless steel
K cast iron
N non-ferrous metals
S heat-resistant alloys
H hardened steel



Polcomm®. Milling cutters and inserts.

Established in 200, Polcomm is an independent, dynamically developing manufacturer of cutting tools. Our tools are made in Lubartów in the region of Lublin. Our tools are well-known in the market for their high precision, advanced technology and outstanding performance.

Based on our extensive experience in cutting processes and our own, complete technology for the production of carbide indexable inserts, we have prepared wide offer of cutters and indexable inserts for milling, dedicated for machining steel, cast iron, stainless steel, aluminum, hardened steel and heat-resistant alloys.

